



ANME - CUTTING TIPS

P/NO	TIP SIZE	CUTTING THICKNESS (mm)	OXYGEN PRESSURE		ACETYLENE PRESSURE		LENGTH (mm)
			bar	psi	bar	psi	
TM-132 ANME	1 (1/32")	1 – 5	1.5	23	0.5	7.5	75
TM-364 ANME	2 (3/64")	5 – 10	2.0	31	0.5	7.5	
TM-116 ANME	3 (1/16")	10 – 30	2.5	38	1.0	15	
TM-564 ANME	4 (5/64")	30 – 60	3.0	45	1.0	15	
TM-332 ANME	5 (3/32")	60 – 100	3.5	52	1.5	23	
TM-18 ANME	6 (1/8")	100 – 200	4.0	60	1.5	23	



PNME – CUTTING TIPS

P/NO	TIP SIZE	CUTTING THICKNESS (mm)	OXYGEN PRESSURE		ACETYLENE PRESSURE		LENGTH (mm)
			bar	psi	bar	psi	
TM-132 PNME	1 (1/32")	1 – 5	1.5	23	0.5	7.5	92
TM-364 PNME	2 (3/64")	5 – 10	2.0	31	0.5	7.5	
TM-116 PNME	3 (1/16")	10 – 30	2.5	38	1.0	15	
TM-564 PNME	4 (5/64")	30 – 60	3.0	45	1.0	15	
TM-332 PNME	5 (3/32")	60 – 100	3.5	52	1.5	23	
TM-18 PNME	6 (1/8")	100 – 200	4.0	60	1.5	23	



1-101 SERIES

P/NO	TIP SIZE	CUTTING THICKNESS (mm)	OXYGEN PRESSURE		ACETYLENE PRESSURE		LENGTH (mm)
			bar	psi	bar	psi	
TM 1-1-101	1-1-101	1 – 5	1.5	23	0.5	7.5	76
TM 2-1-101	2-1-101	5 – 10	2.0	31	0.5	7.5	
TM 3-1-101	3-1-101	10 – 25	2.0	31	1.0	15	
TM 4-1-101	4-1-101	25 – 50	2.5	38	1.0	15	
TM 5-1-101	5-1-101	50 – 100	3.0	45	1.5	23	
TM 6-1-101	6-1-101	100 – 150	3.5	52	1.5	23	



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